

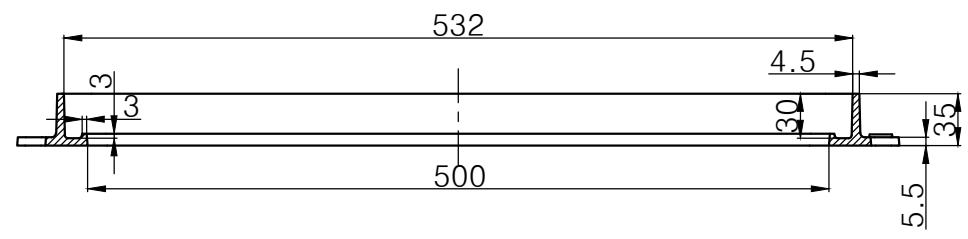
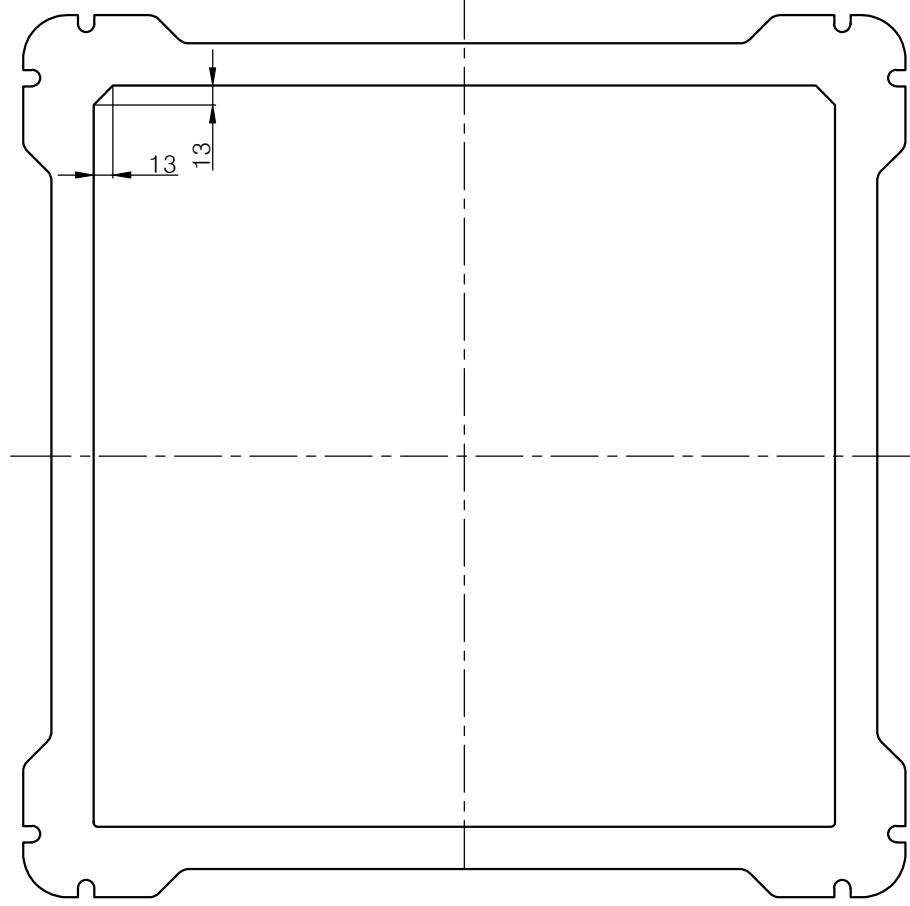
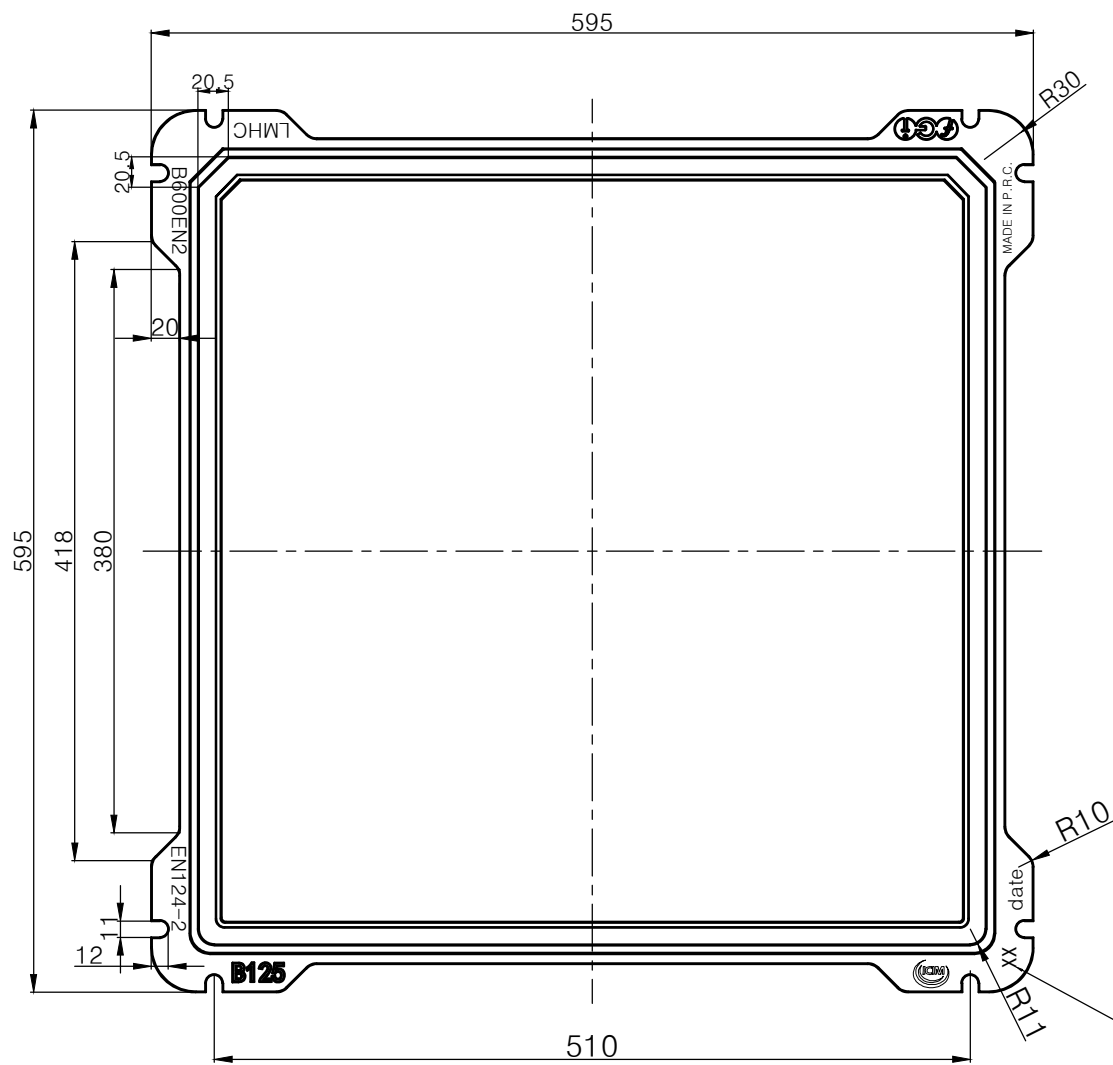
Technical requirement


- 1' pattern draft is 1-2° of main beams ,cover ,grids, frame side.
- 2' pattern draft is 5-10° of assistive beams ,gird holes ,outside.
- 3' pattern draft is 15° of surface patterns ,mark, logo.
- 4' casting radius which aren't been marked is R1-R3.

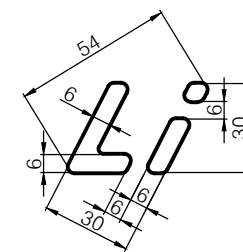
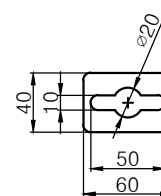
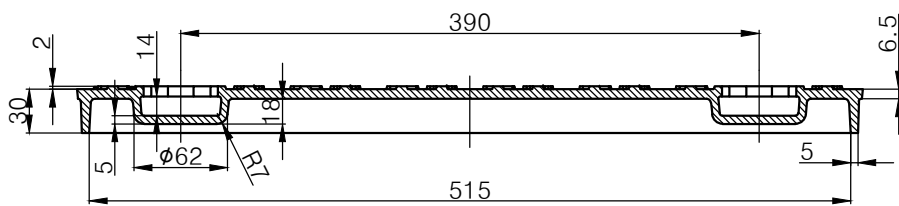
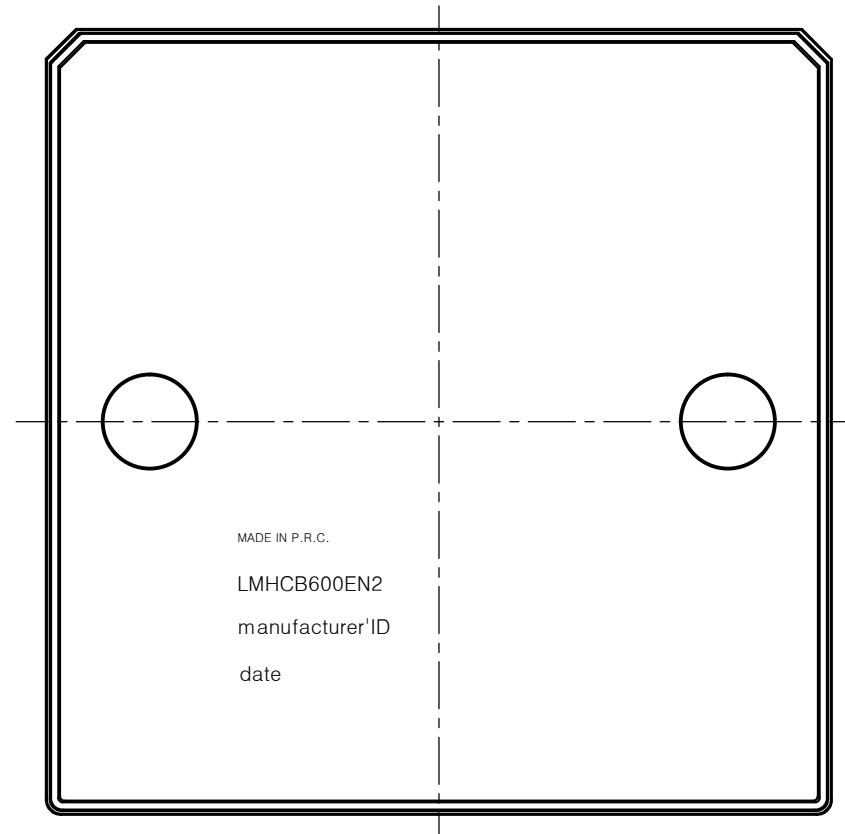
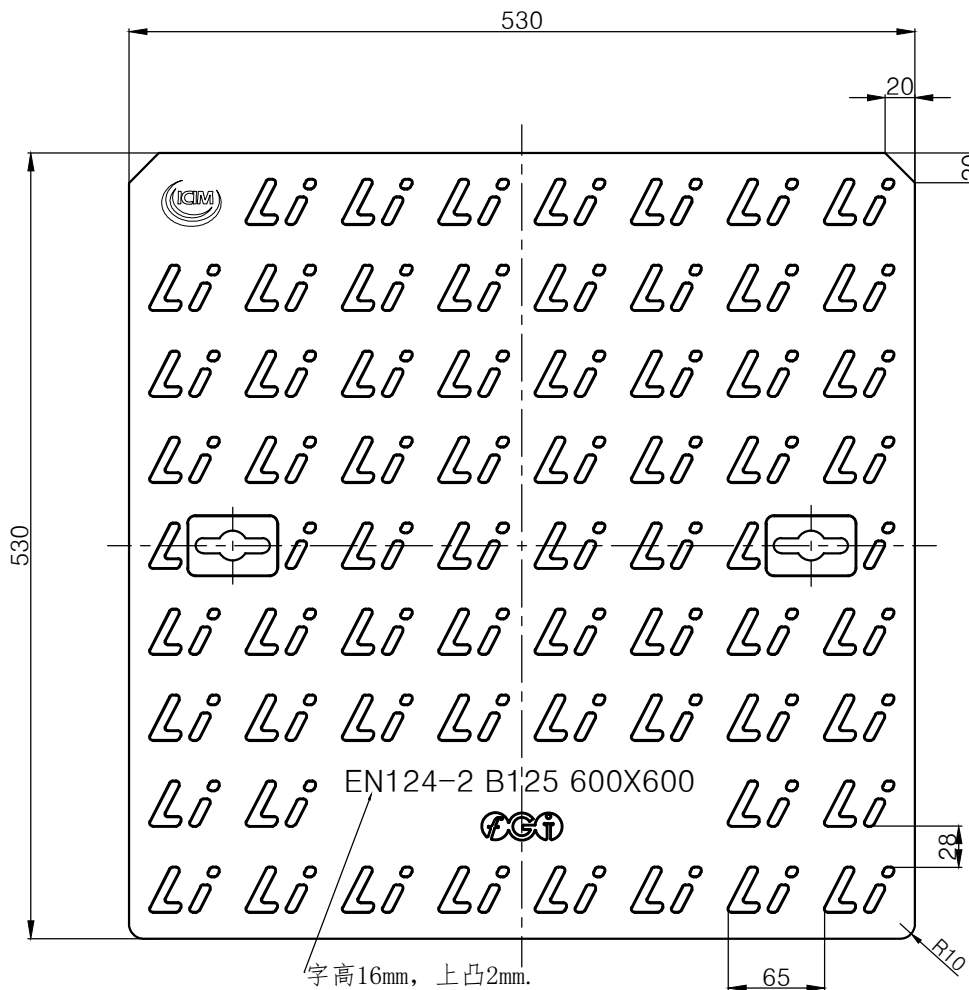
General Dimension Tolerance	General Weight Tolerance
According To ISO 8062-CT10	Tolerance(%)
	±5%

MATERIAL	GJS500-7	WEIGHT	20.5kg	CLASS	EN124-2 B125	SCALE	MARK:
						SIZE	ICIM
						595×595×35	CERTIFICATE NO. /
							PRODUCT CODE

	ITEM CODE	L-LGSMEN-160L	EDITION	0	SHEET	1/3



MATERIAL	GJS500-7	WEIGHT	5.1kg	CLASS	EN124-2 B125	SCALE	MARK:	
						SIZE	ICIM	
						595x595x35	CERTIFICATE NO. /	
							PRODUCT CODE	
						NAME	L-LGSMEN-160L	
 OBLIKUJEMO VODNE CESTNE						ITEM CODE		
						EDITION	0	SHEET
								2/3



MATERIAL	GJS500-7	WEIGHT	15.4kg	CLASS	EN124-2 B125	SCALE		MARK:	
						SIZE	595×595×35	ICIM	
						CERTIFICATE NO. /		PRODUCT CODE	
						NAME	L-LGSMEN-160L		
				ITEM CODE					
				EDITION	0	SHEET	3/3		